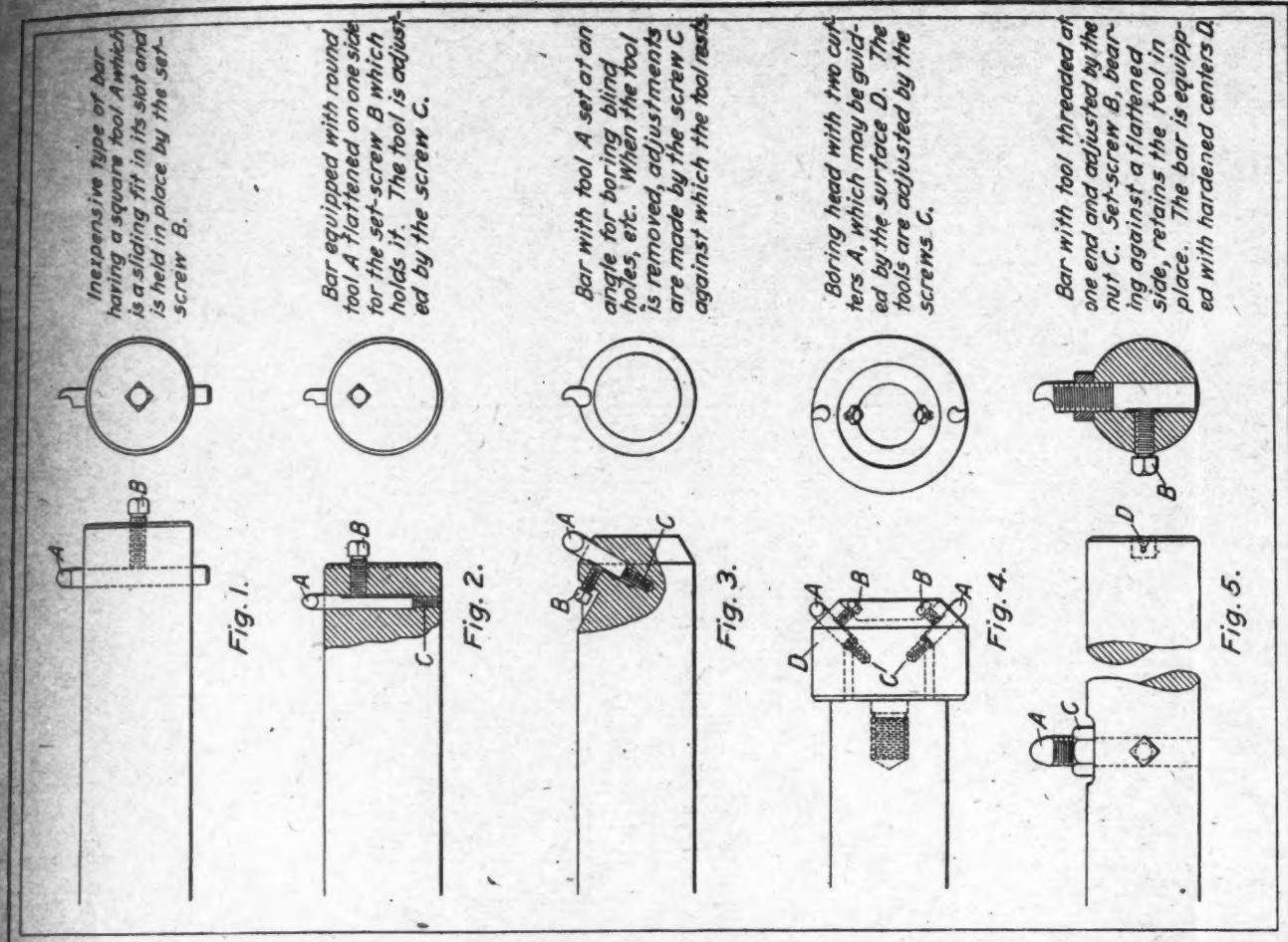


7. Finish the face by grinding on the left-hand side, being careful to leave sufficient stock for finishing the inner faces of the hinge.

traverse of the platen to  $\frac{1}{8}$  inch per revolution of the work, and take the finishing cuts allowing the wheel to pass through the hole several times without feeding it.

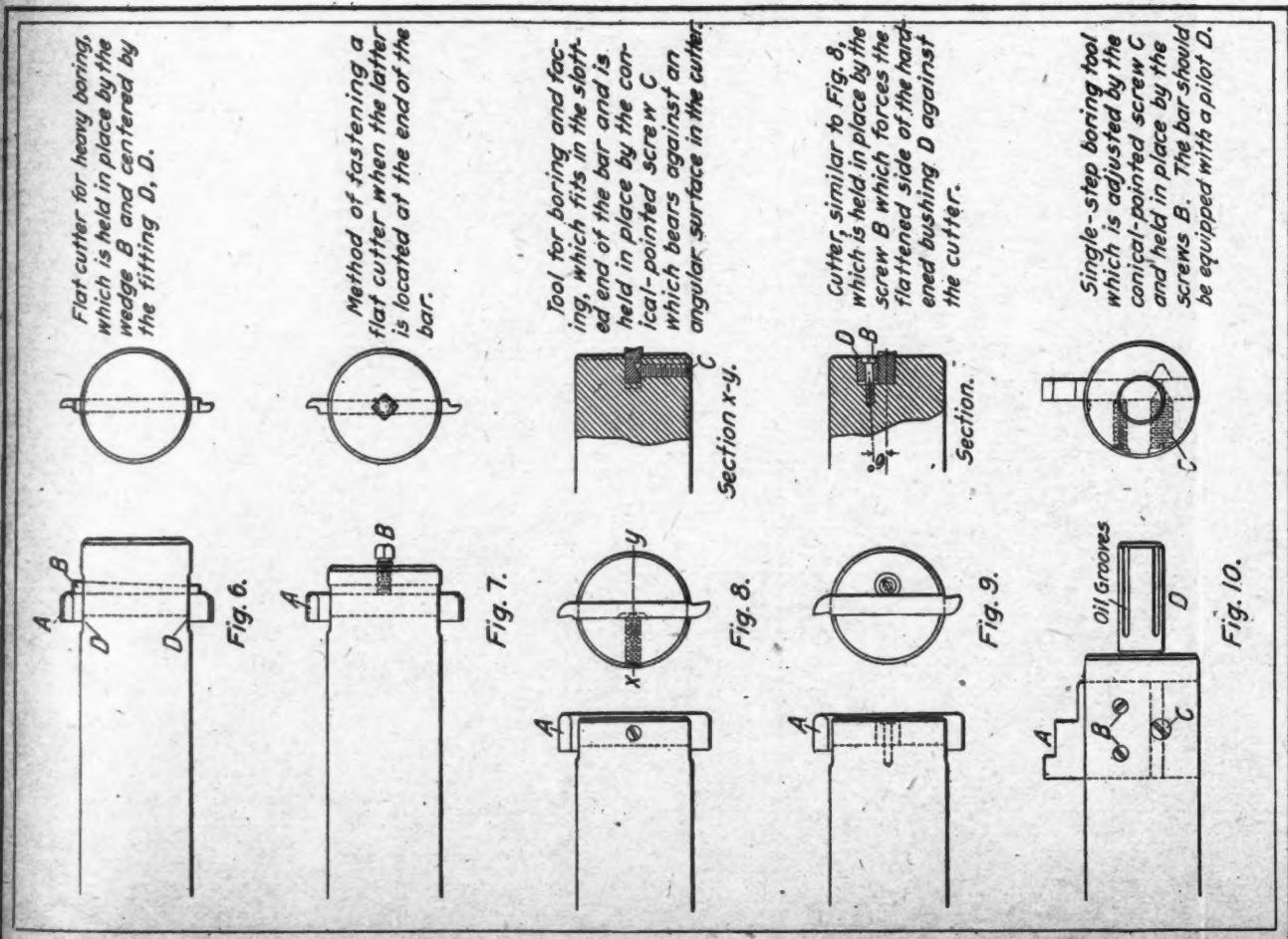
the hinge is finished to the required width. Turn the hinge  $\frac{1}{2}$  in. in the same manner, remove the finished work, and place another bearing on the platen.

## I.—BORING BARS AND HEADS



Contributed by Lucien L. Haas

## II.—BORING BARS AND HEADS



Contributed by Lucien L. Haas

IV.—BORING BARS AND HEADS

III.—BORING BARS AND HEADS

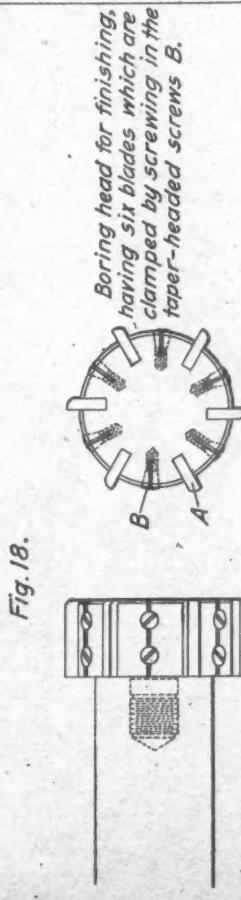
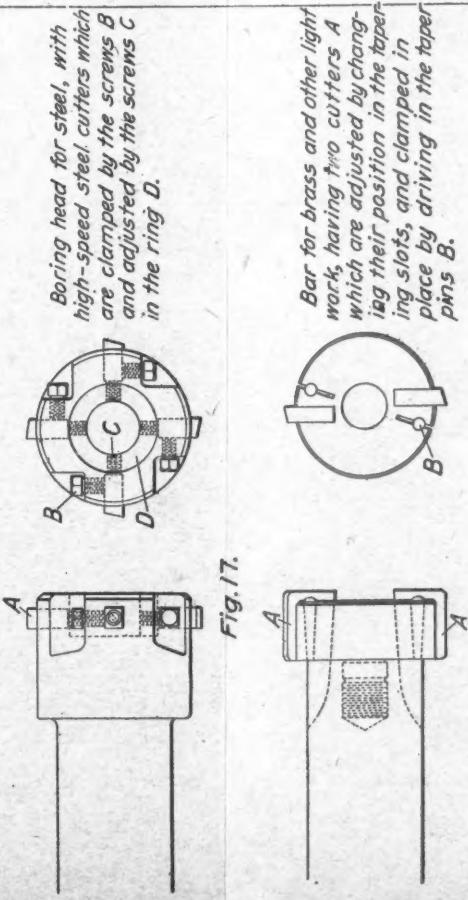
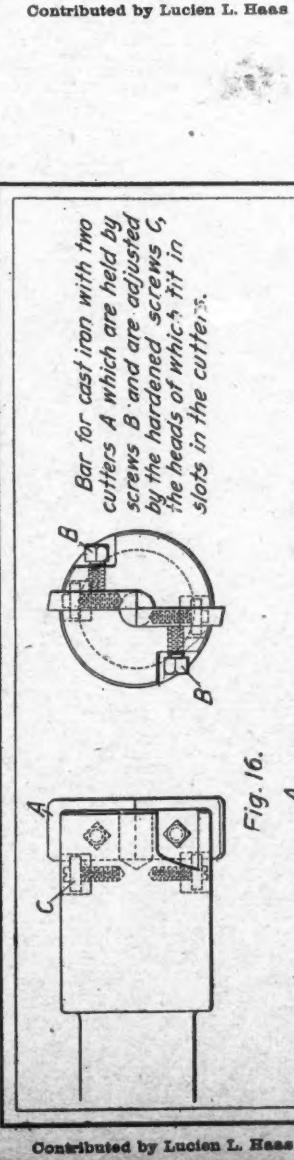


Fig. 20.

